

Aero Design Ltd.**Work Order Control Sheet****Work Order#: 2015-109 Date Opened: 16-Oct-15 Title: Component****Aircraft OEM: Multiple Aircraft Model: Multiple Product Type: Beam Pins & Knobs Product Model: N/A Quantity: 38/25****Work Order Contents**

Work Order/Build Sheets (Procedures Provided)
Additional Work Sheets (Standard Practice)
Drawings (See List Below)
Parts Distribution Sheet
Sub Component Tags
Completed Certification
Time Sheet (R&D)
Notes

Initial or N/A

N/A
N/A
JR
JR
N/A
JR
N/A
N/A

Build Sheet Contents

Tasks Initialled
Dual Inspections Initialled

Initial or N/A

N/A
N/A

Drawing List

Drawing #	Rev #	Description	Initial or N/A
69830	3	Pin & Knob	JR

Traveller

Initial or N/A

Component Completion

Quantity Complete on This Work Order
Quantity Incomplete on This Work Order
Further Processing Required Before Release
Release to Stock as Components

As Instructed

38/25
N/A
N/A
N/A

Certification

Form One Completed
Serviceable (Green) Tag Completed
In Process (Yellow) Tag Completed
Unserviceable (Red) Tag Completed
Parts Placed in Stores for Distribution

Initial or N/A

N/A
JR
N/A
N/A
JR

Additional Documentation

Documentation of a minor change
Non-Conformance Report Required
Service Difficulty Report Required

Initial or N/A

N/A
N/A
N/A

Billing

Local (Aero Design)
Research and Development
Third Party

Initial or N/A

JR
N/A
N/A

Work performed by:

Print: David Martyn

Sign: 

SCA: AD05

Date: 19-Oct-15

ICC / Dual Inspection performed by:

Print: Jason Rekve

Sign: 

SCA: AD01

Date: 19-Oct-15

Work Order closed by:

Print: Jason Rekve

Sign: 

SCA: AD01

Date: 19-Oct-15

Approved Manufacturing Facility 73-04

Form 20.D.03

Rev. Original 23 Sep 2014



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Knob No. of pieces: 25

Manufacturer: Aero Design

Part No.: 69830-22 Serial No.: NISN

TTSN: NP TSO: N/A Rem.: N/A

Work Order No.: 2015-109

Remaining Tasks to be Performed: _____

Signature: [Signature]

Date: Oct 19/15 Lic. No. / SCA AD01



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

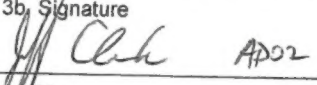
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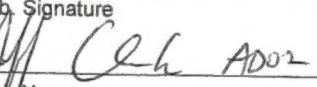
AMF 73-04

Serviceable

Remarks


Material PO # ~~14088~~ 14092 DR

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2015-109	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	Stop	69830-21	1	N/A	New	
2.	Knob	69830-22	1			
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12.		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature 		13c. Approved Organization Number AMF 73-04		14b. Signature		14c. Approved Organization Number
13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 24 Nov 2015		14d. Name		14e. Date (dd/mmm/yyyy)
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Spring	69830-23	1	N/A	New	
12. Remarks						
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	Screw	69830-1032x3	1	N/A	New	
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13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
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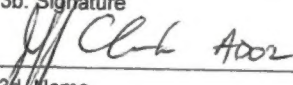
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4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 13048	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Nut	MS21044C3	1	N/A	New	
12. Remarks						
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6. Item	7. Description Stop	8. Part Number 69830-21	9. Qty. 4	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release <input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
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13d. Name Jeff Clarke - AD02		13e. Date (dd/mm/yyyy) 20 Nov 2015		14d. Name		14e. Date (dd/mm/yyyy)
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SEEKING MNTN

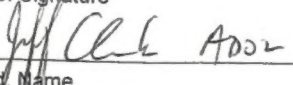
SEEKING MNTN

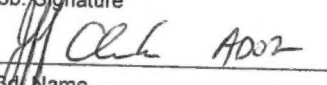
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6. Item	7. Description Knob	8. Part Number 69830-22	9. Qty. 4	10. Serial/Batch No. N/A	11. Status/Work New	
12. Remarks						
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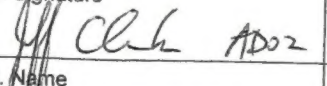
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Spring	69830-23	4	N/A	New	
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Jeff Clarke - AD02		20 Nov 2015				
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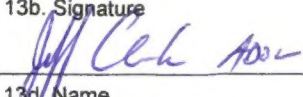
SELKIRK MNTN

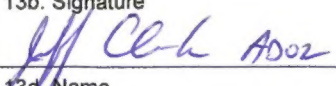
SELKIRK MNTN


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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Screw	69830-1032x3	4	N/A	New	
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4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 12128	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Self-Aligning Nut	3D0006-4	12	N/A	New	
12. Remarks						
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6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
1.	Stop	69830-21	3	N/A	New	
2.	Knob	69830-22	3			
12. Remarks						
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13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 19 Feb 2016		14d. Name		14e. Date (dd/mmm/yyyy)
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	Spring	69830-23	3	N/A	New	
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	Screw	69830-1032x3	3	N/A	New	
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13d. Name Jeff Clarke - AD02		13e. Date (dd/mmm/yyyy) 19 Feb 2016		14d. Name		14e. Date (dd/mmm/yyyy)
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WO#

Approved Manufacturing Facility 73-04

Form 20.F.06

Rev. Original 27 May 2013

WO#

Approved Manufacturing Facility 73-04

Form 20.F.06

Rev. Original 27 May 2013



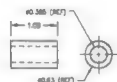
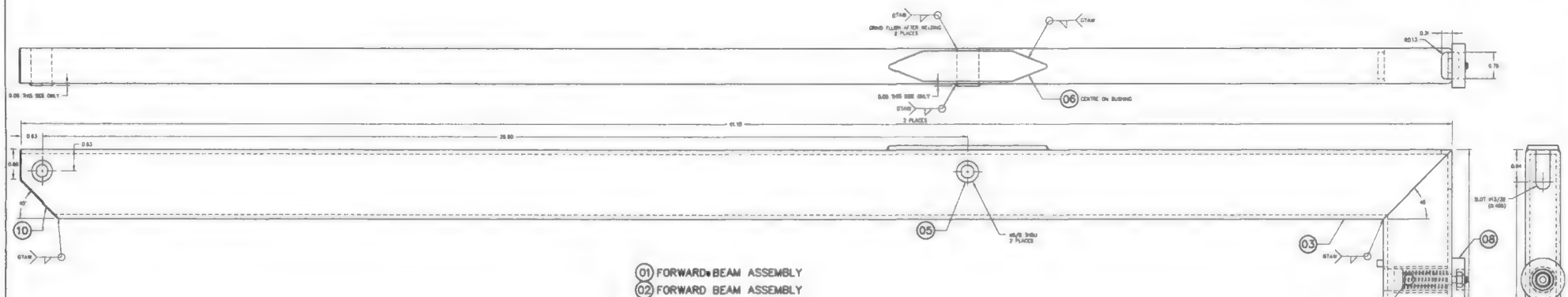
WO# _____

Approved Manufacturing Facility 73-04 Form 20.F.06 Rev. Original 27 May 2013



WO# 205-109

Approved Manufacturing Facility 73-04



⑤ BUSHING



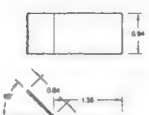
06 STRAP



07 BLOCK



09 CAP



⑩ CAP



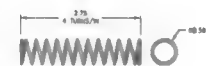
11 GUIDE



⑫ STOP



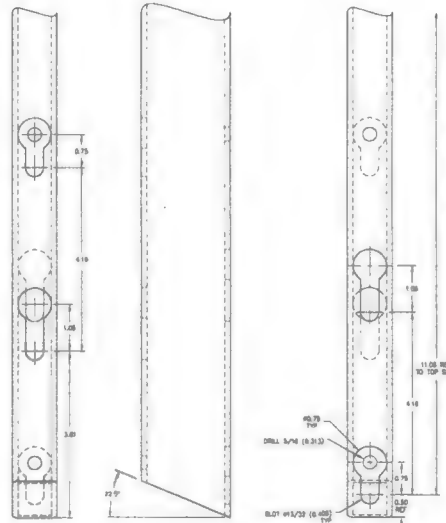
⑬ KNOB



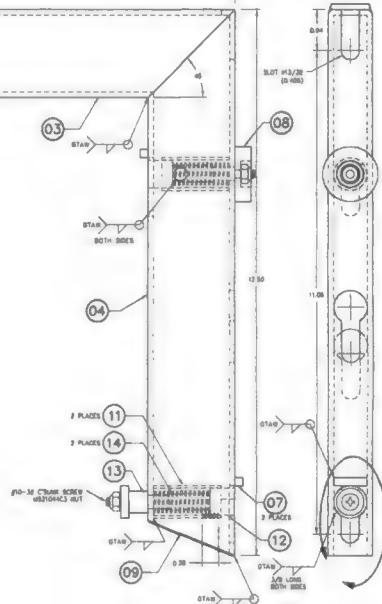
⑭ SPRING



© KNOB



DETAIL A
LOOKING AT KEYWAY
PRIOR TO ASSEMBLY



DETAIL A

[illegible]

DATE	PART NO	DESCRIPTION	UNIT OF MEASURE	STOCK SPEC	STOCK SIZE
04/27/78		1575 OF MATERIAL - STEEL BEAM			
AERO DESIGN LTD.					
APPROVALS		DATE			
SIGNED: <u>JOHN C. CLARK</u>		08 APR 2008			
DESIGNED: <u>E. BURNETT</u>		CONSTRUCTION: <u>TRANSPORT CANADA APPROVALS</u> <u>DAVID BELL</u>			
		<u>3001 - 30TH AVENUE S.E. CALGARY ALBERTA, CANADA T2C 1A5</u>			
		<u>404 30TH AVE S.E. CALGARY ALBERTA T2C 1A5</u>			
UNLESS OTHERWISE SPECIFIED		BELL 20ML / 407			
DIMENSIONS ARE IN INCHES		QUICK RELEASE CARBOL BASKET			
TOLERANCES ARE:		FORWARD BEAM FABRICATED			
FRACTIONS		MILLIS			
DIMS. 0.010		61/2"			
R.D. 0.030					
R.E. 0.01					
		SCALE: 1" =		10'	
		SHEET 1 OF 1		NO 69830 3	

69830 Rev. 3

~~W/O 2014-14~~

~~W/O Res~~

$\phi 5/8$ 6061-T6 AL.

~~W/O 2014-14~~ ?

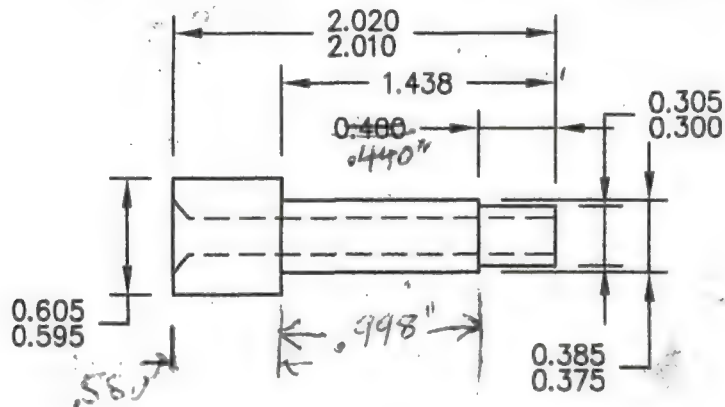
~~W/O Res~~



W/O 2015-109

B# 14082 $5/8$ " dia 6061 bar round.

Dimensions correct J. 16 OCT 2015



69830-21 Beam Pins (38)
69830-22 Knobs (25)

(12) STOP

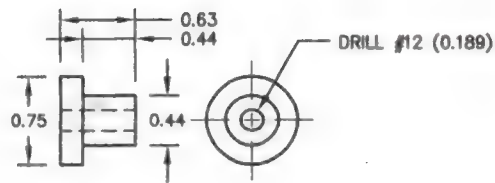
W2 2015-109

⑨ CAP

⑩ CAP

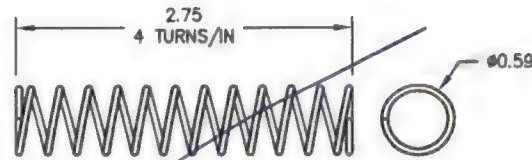
⑪ GUIDE

PO# 4092

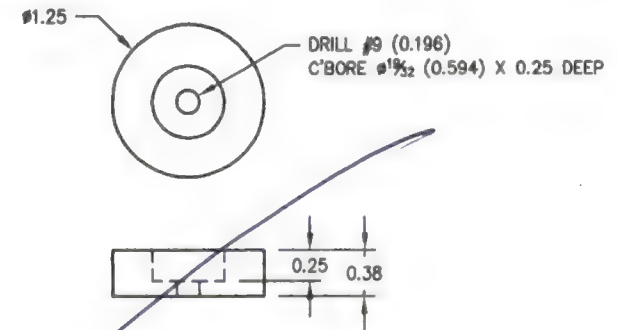


⑬ KNOB

69830-22

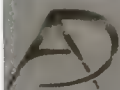


⑭ SPRING



⑧ KNOB

NOTES



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

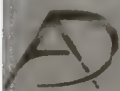
Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks

Material PO # 14082



Aero Design Ltd.

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Serviceable

Remarks

Material PO # ~~14082~~ 14092 dr

**Aero Design Ltd.**

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

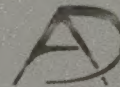
Nomenclature: Knob No. of pieces: 25
Manufacturer: Aero Design
Part No.: 69830-22 Serial No.: NSN
TTSN: NP TSO: N/A Rem.: N/A
Work Order No.: 2015-109
Remaining Tasks to be Performed: _____

Signature: [Signature]
Date: Oct 19/15 Lic. No. / SCA AD01

Form# 20.E.02

Rev. 1 24 April 2014

Serviceable

**Aero Design Ltd.**

9888 A Malaspina Rd. Powell River, BC, V8A 0G3

Phone: 604-483-2376 Fax: 604-483-2372 E-mail: info@aerodesign.ca

AMF 73-04

Nomenclature: Beam Pins No. of pieces: 38
Manufacturer: Aero Design
Part No.: 69830-21 Serial No.: NSN
TTSN: NP TSO: N/A Rem.: N/A
Work Order No.: 2015-109
Remaining Tasks to be Performed: _____

Signature: [Signature]
Date: Oct 19/15 Lic. No. / SCA AD 01

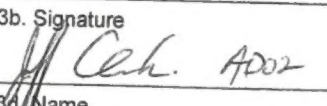
Form# 20.E.02

Rev. 1 24 April 2014

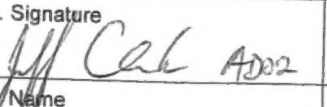
Serviceable

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2015-109	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Stop	69830-21	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				<input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
<i>Jeff Clarke AD02</i>		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke - AD02		20 Nov 2015				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						


1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice WO 2015-109	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Knob	69830-22	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.				<input type="checkbox"/> Other regulation specified in block 12 Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
<i>Jeff Clarke AD02</i>		AMF 73-04				
13d. Name		13e. Date (dd/mm/yyyy)		14d. Name		14e. Date (dd/mm/yyyy)
Jeff Clarke - AD02		20 Nov 2015				
<p align="center">Installer Responsibilities</p> <p>This certificate does not constitute authority to install.</p> <p>Installers working in accordance with the national regulations of a country other than that specified in block 1 must ensure that their regulations recognize certifications from the country specified.</p> <p>Statements in blocks 13a or 14a do not constitute installation certification. In all cases, the technical record for the aircraft must contain an installation certification issued in accordance with the applicable national regulations before the aircraft may be flown.</p>						

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 15071	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Spring	69830-23	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke - AD02		20 Nov 2015				
Installer Responsibilities						
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TRANSWEST

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 13027	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Screw	69830-1032x3	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:				14a. <input type="checkbox"/> CAR 571.10 Maintenance Release		
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.				<input type="checkbox"/> Other regulation specified in block 12		
<input type="checkbox"/> Non approved design data specified in block 12.				Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.		
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke - AD02		20 Nov 2015				
Installer Responsibilities						
This certificate does not constitute authority to install.						
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TRANSWEST

1. Approving Civil Aviation Authority/Country Transport Canada		2. AUTHORIZED RELEASE CERTIFICATE FORM ONE			3. Form Tracking No.	
4. Organization Name and Address AERO Design Ltd. – 9888A Malaspina Road, Powell River, BC, V8A 0G3					5. Work Order/Contract/Invoice PO 13048	
6. Item	7. Description	8. Part Number	9. Qty.	10. Serial/Batch No.	11. Status/Work	
	Nut	MS21044C3	4	N/A	New	
12. Remarks						
13a. Certifies that the items identified above were manufactured in conformity to:			14a. <input type="checkbox"/> CAR 571.10 Maintenance Release			
<input checked="" type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non approved design data specified in block 12.			<input type="checkbox"/> Other regulation specified in block 12. Certifies that unless otherwise specified in block 12, the work identified in block 11 and described in block 12, has been performed in compliance with the Canadian Aviation Regulations.			
13b. Signature		13c. Approved Organization Number		14b. Signature		14c. Approved Organization Number
		AMF 73-04				
13d. Name		13e. Date (dd/mmm/yyyy)		14d. Name		14e. Date (dd/mmm/yyyy)
Jeff Clarke - AD02		20 Nov 2015				
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TRANSWEST